

# INJECTION STRETCH BLOWMOULDING

plastic bottles by meeting market demand with the highest quality containers - available in a range of sizes and styles to best suit customer's requirements.

Installation of new injection stretch blow moulding production lines means Spectra can confidently meet market needs. The company's standardised machines produce outstanding quality PET containers in a variety of sizes from 25ml up to 500ml capacities. What's more, a number of stylish finishes, including frosted PET, can also be achieved, while a range of colouring options is virtually limitless.

Strong yet lightweight, Spectra's extensive PET range offers robust barrier properties for product protection and superb glass-like clarity which is perfect for displaying products in their best light. PET also has the added environmental benefits of being more readily recycled, a major consideration for both Spectra and its customers. Spectra can also go one step further by moulding from recycled PET.

#### WHAT IS INJECTION STRETCH **BLOWMOULDING?**

Injection Stretch Blow Moulding is the process of manufacturing high quality and very high clarity bottles. The plastic is melted and then injected into a mould to form a preform. The preform is then pre heated before being held inside two halves of a mould.

When the preform is inside it is then inflated using high pressured air while simultaneously being stretched. While the plastic is inside the cavity, the plastic will freeze off to the desired shape as it is forced against the inside walls. The mould halves will then open releasing the bottle so that the process can be repeated.

## WHAT ARE THE BENEFITS OF PET AS A MATERIAL?

packaging advantages such as excellent clarity, as well as barrier characteristics against carbon dioxide and oxygen. With PET lighter weight bottles can be made and this material has a High



# TUBULAR RANGE

Ranging from 50ml up to 500ml capacities, these PET Tubulars are superb for many market sector packaging opportunities. Incorporated within the range there is also a wide choice of Non-Aerosols



Bottle Reference	1003
Brimful Capacity	.58ml
Height	37mm
Diameter	33mm
Neck Finish2	0/410

Suitable for use with any standard 20/410 fitment

## 50ml TUBULAR

Bottle Reference	1003
Brimful Capacity	59ml
Height	92mm
Diameter	33mm
Neck Finish	20/415

CLOSURES FOR THIS BOTTLE
20/415 Tall Radiused Cap
Ref: 3013*see page 131
20/415 Shallow Cap
Ref: 3004*see page 131
20/415 Double Wall Cap
Ref: 3001see page 131
20/415 Flip Top Cap
Ref: 3018see page 132
*Plug/spigot version available
Also suitable for use with any standard
20/415 fitment

## 75ml TUBULAR

Bottle Reference	1081
Brimful Capacity	86ml
Height	96mm
Diameter	38mm
Neck Finish	20/410

Suitable for use with any standard 20/410 fitment

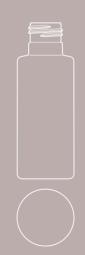
## 75ml TUBULAR

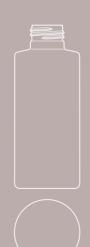
Bottle Refere	ence	1081
Brimful Capa	acity	88ml
Height		101mm
Diameter		38mm
Neck Finish .		20/415

#### CLOSURES FOR THIS BOTTLE

CLOSURES FOR THIS BOTTLE
20/415 Tall Radiused Cap
Ref: 3013*see page 131
20/415 Shallow Cap
Ref: 3004*see page 131
20/415 Flip Top Cap
Ref: 3018see page 132
*Plug/spigot version available
Also suitable for use with any standard
20/415 fitment









Bottle Reference	1004
Brimful Capacity	108ml
Height	102mm
Diameter	41mm
Neck Finish	20/410

Suitable for use with any standard 20/410 fitment

## 100ml TUBULAR

Bottle Reference	1004
Brimful Capacity	109ml
Height	
Diameter	41mm
Neck Finish	20/415

20/415 Tall Radiused Cap
Ref: 3013*see page 131
20/415 Shallow Cap
Ref: 3004*see page 131
20/415 Flip Top Cap
Ref: 3018see page 132
*Plug/spigot version available
Also suitable for use with any standard
20/415 fitment

## 125ml TUBULAR

Bottle Reference	1046
Brimful Capacity	138ml
Height	.122mm
Diameter	42mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap
Ref: 3022see page 131
24/410 Flip Top Cap
Ref: 3017see page 132
24/410 Flared Disc Cap
· ·
Ref: 3026see page 132
Also suitable for use with any standard
24/410 fitment

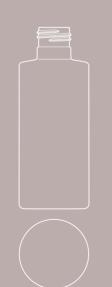
## 125ml TUBULAR

Bottle Reference	1046
Brimful Capacity14	40ml
Height130	)mm
Diameter42	2mm
Neck Finish24	/415

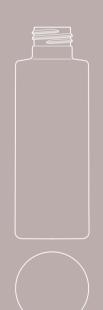
#### CLOSURES FOR THIS BOTTLE

CLOSORES FOR ITIIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard
24/415 fitment









Bottle Reference	1063
Brimful Capacity1	38ml
Height12	1mm
Diameter4	2mm
Neck Finish20	)/410

## CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment

## 125ml TUBULAR

Bottle Reference	1063
Brimful Capacity	138ml
Height	126mm
Diameter	42mm
Neck Finish	20/415

## CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused Cap	5	
Ref: 3013*	.see page 1	13
20/415 Shallow Cap		
Ref: 3004*	.see page 1	13
20/415 Flip Top Cap		
Ref: 3018	.see page 1	13
*Plug/spigot version avail	able	
Also suitable for use with	any standa	rd
20/415 fitment		

## 150ml TUBULAR

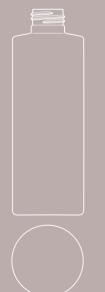
Bottle Reference	1019
Brimful Capacity	165ml
Height	136mm
Diameter	43mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap
Ref: 3022see page 13
24/410 Flip Top Cap
Ref: 3017see page 13
24/410 Flared Disc Cap
Ref: 3026see page 13
Also suitable for use with any standard
24/410 fitment

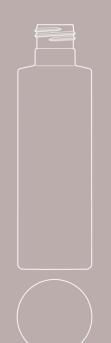
Bottle Reference	1019
Brimful Capacity	167ml
Height	144mm
Diameter	43mm
Neck Finish	24/415

Z4/413
CLOSURES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard
24/415 fitment









24/410 fitment

Bottle Reference	1016
Brimful Capacity	212ml
Height	145mm
Diameter	48mm
Neck Finish	24/410

24/410 Shallow Cap			
Ref: 3022	see	page	131
24/410 Flip Top Cap			
Ref: 3017	see	page	132
24/410 Flared Disc Cap			
Ref: 3026	200	nage	132

Also suitable for use with any standard

#### 200ml TUBULAR

Bottle Reference	1016
Brimful Capacity	215ml
Height	153mm
Diameter	48mm
Neck Finish	.24/415

#### CLOSURES FOR THIS BOTTLE

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e 131
e 131

Ref: 3016 .....see page 132 \*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment

#### 250ml TUBULAR

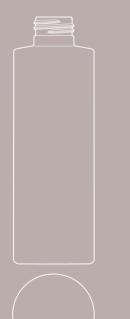
Bottle Reference	1002
Brimful Capacity	270ml
Height	157mm
Diameter	51mm
Neck Finish	24/410

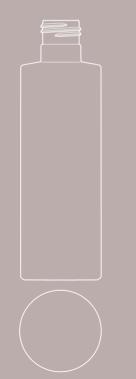
#### CLOSUPES FOR THIS POTTLE

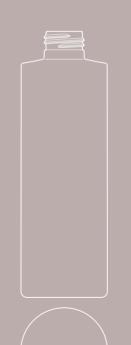
CLOSURES FOR	THIS BOTTLE
24/410 Shallow C	ар
Ref: 3022	see page 131
24/410 Flip Top C	ар
Ref: 3017	see page 132
24/410 Flared Dis	с Сар
Ref: 3026	see page 132
Also suitable for us	se with any standard
24/410 fitment	

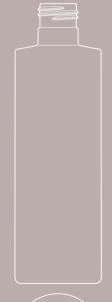
Bottle Reference	1002
Brimful Capacity	273ml
Height	165mm
Diameter	.51mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Double Wall Cap
Ref: 3002see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard
24/415 fitment









24/410 fitment

Bottle Reference	1005
Brimful Capacity	314ml
Height	179mm
Diameter	51mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap		
Ref: 3022	.see page	131
24/410 Flip Top Cap		
Ref: 3017	.see page	132
24/410 Flared Disc Cap		
Ref: 3026	.see page	132
Also suitable for use with	any standa	ard

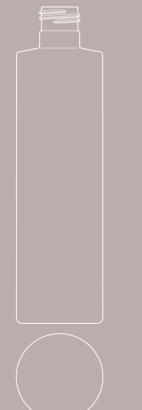
## 300ml TUBULAR

Bottle Reference	1005
Brimful Capacity	316ml
Height	187mm
Diameter	51mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

GEOSGRES FOR THIS BOTTEE	
24/415 Tall Radiused Cap	
Ref: 3011*see page	13
24/415 Shallow Cap	
Ref: 3005*see page	13
24/415 Flip Top Cap	
Ref: 3016see page	132
*Plug/spigot version available	

Also suitable for use with any standard 24/415 fitment



## 350ml TUBULAR

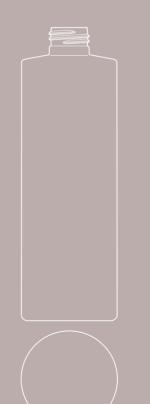
Bottle Reference	1025
Brimful Capacity	365ml
Height	173mm
Diameter	57mm
Neck Finish	24/410

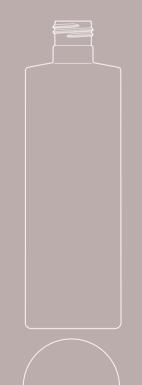
#### CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap
Ref: 3022see page 131
24/410 Flip Top Cap
Ref: 3017see page 132
24/410 Flared Disc Cap
Ref: 3026see page 132
Also suitable for use with any standard
24/410 fitment

Bottle Reference	1025
Brimful Capacity	367ml
Height	181mm
Diameter	57mm
Neck Finish	24/415

Neck Finish24/415
CLOSURES FOR THIS BOTTLE
<b>24/415 Tall Radiused Cap</b> Ref: 3011*see page 131
<b>24/415 Shallow Cap</b> Ref: 3005*see page 131
<b>24/415 Flip Top Cap</b> Ref: 3016see page 132
*Plug/spigot version available Also suitable for use with any standard
24/415 fitment





Bottle Reference	1108
Brimful Capacity	420ml
Height	180mm
Diameter	59mm
Neck Finish	24/410

24/410 Shallow Cap	
Ref: 3022	see page 131
24/410 Flip Top Cap	
Ref: 3017	see page 132
24/410 Flared Disc C	ар
Ref: 3026	see page 132
Also suitable for use v	vith any standard
24/410 fitment	

## 400ml TUBULAR

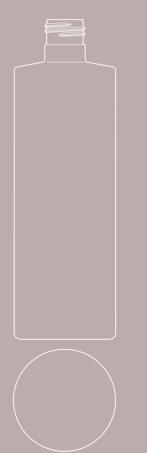
Bottle Reference	1108
Brimful Capacity	422ml
Height	188mm
Diameter	59mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

CLOSORES FOR THIS BOTTLE		
24/415 Tall Radiused Cap		
Ref: 3011*see page 131		
24/415 Shallow Cap		
Ref: 3005*see page 131		
24/415 Flip Top Cap		
Ref: 3016see page 132		
*Plug/spigot version available		

Also suitable for use with any standard

24/415 fitment



## 500ml TUBULAR

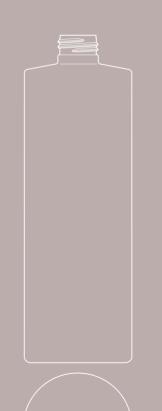
24/410 fitment

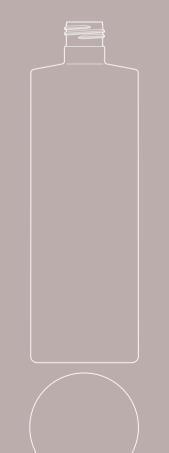
Bottle Reference	1015
Brimful Capacity	525ml
Height	192mm
Diameter	63mm
Neck Finish	24/410

24/410 Shallow Cap		
Ref: 3022see page 131		
24/410 Flip Top Cap		
Ref: 3017see page 132		
24/410 Flared Disc Cap		
Ref: 3026see page 132		
Also suitable for use with any standard		

Bottle Reference	1015
Brimful Capacity	527ml
Height	200mm
Diameter	63mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE		
24/415 Tall Radiused Cap		
Ref: 3011*see page 131		
24/415 Shallow Cap		
Ref: 3005*see page 131		
24/415 Flip Top Cap		
Ref: 3016see page 132		
*Plug/spigot version available		
Also suitable for use with any standard		
24/415 fitment		

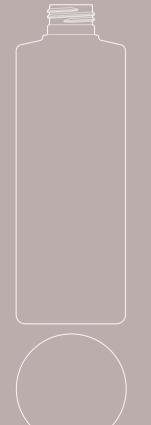




Bottle Reference	1088
Brimful Capacity	527ml
Height	188mm
Diameter	65mm
Neck Finish	28/410

#### CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 28/410 fitment



#### 250ml SHORT TUBULAR

Bottle Reference	1106
Brimful Capacity	270ml
Height	125mm
Diameter	58mm
Neck Finish	24/410

24/410 Shallow Cap	
Ref: 3022see page	13
24/410 Flip Top Cap	
Ref: 3017see page	13
24/410 Flared Disc Cap	

Ref: 3026 .....see page 132 Also suitable for use with any standard 24/410 fitment

#### 250ml SHORT TUBULAR

Bottle Reference	1106
Brimful Capacity	273ml
Height	133m
Diameter	58mm
Neck Finish	24/415

24/415 Tall Radiused Ca	р		
Ref: 3011*	.see	page	13
24/415 Shallow Cap			
Ref: 3005*	.see	page	13
24/415 Double Wall Cap	,		
Ref: 3002	.see	page	13
24/415 Flip Top Cap			

\*Plug/spigot version available Also suitable for use with any standard 24/415 fitment

Ref: 3016 .....see page 132

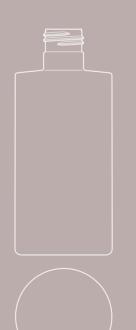
#### 150ml FOAMER TUBULAR

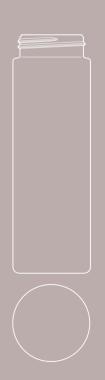
Bottle Reference	1101
Brimful Capacity	198ml
Height	140mm
Diameter	
Neck Finish	40mm

#### CLOSURES FOR THIS BOTTLE

Compatible with foamer pumps







## 50ml SLIM TUBULAR

Bottle Reference	1103
Brimful Capacity	57ml
Height	.79mm
Diameter	.39mm
Neck Finish	20/410

Suitable for use with any standard 20/410 fitment

#### 50ml SLIM TUBULAR

Bottle Reference	1103
Brimful Capacity	57ml
Height	84mm
Diameter	39mm
Neck Finish	20/415

CLOSURES FOR THIS BOTTLE				
20/415 Tall Radiused Cap				
Ref: 3013*see page 131				
20/415 Shallow Cap				
Ref: 3004*see page 131				
20/415 Flip Top Cap				
Ref: 3018see page 132				
*Plug/spigot version available				
Also suitable for use with any standard				

20/415 fitment

#### 100ml SLIM TUBULAR

Bottle Reference	1048
Brimful Capacity	112ml
Height	115mm
Diameter	39mm
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment

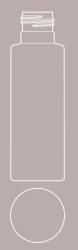
#### 100ml SLIM TUBULAR

Bottle Reference	1048
Brimful Capacity	115ml
Height	119mm
Diameter	39mm
Neck Finish	20/415

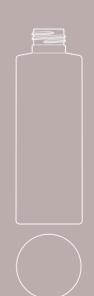
#### CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused	I Сар
Ref: 3013*	see page 131
20/415 Shallow Cap	
Ref: 3004*	see page 131
20/415 Flip Top Cap	
Ref: 3018	see page 132
*Plug/spigot version	available
Also suitable for use	with any standard

20/415 fitment









## 150ml SLIM TUBULAR

Bottle Reference	1102
Brimful Capacity	160ml
Height	135mm
Diameter	
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment

## 150ml SLIM TUBULAR

Bottle Reference	1102
Brimful Capacity	160ml
Height	140mm
Diameter	
Neck Finish	20/415

20/415 Tall Radiused	Сар
Ref: 3013*	see page 131
20/415 Shallow Cap	
Ref: 3004*	see page 131
20/415 Flip Top Cap	
Ref: 3018	see page 132
*Plug/spigot version a	vailable
Also suitable for use w	vith any standard

20/415 fitment

## 200ml SLIM TUBULAR

1087
218ml
160mm
46mm
24/410

#### CLOSURES FOR THIS BOTTLE

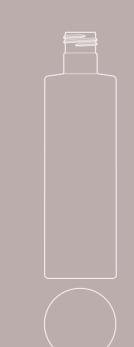
24/410 Shallow Cap
Ref: 3022see page 13
24/410 Flip Top Cap
Ref: 3017see page 13
24/410 Flared Disc Cap
Ref: 3026see page 13
Also suitable for use with any standard
24/410 fitment

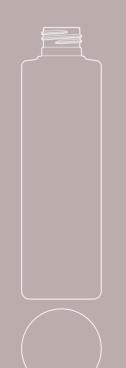
## 200ml SLIM TUBULAR

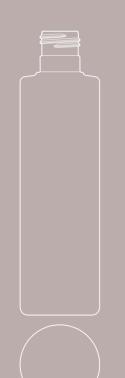
Bottle Reference	1087
Brimful Capacity	221ml
Height	168mm
Diameter	46mm
Neck Finish	24/415

CLOSURES FOR THI	S BOTTLE
24/415 Tall Radiused	Сар
Ref: 3011*	see page 131
24/415 Shallow Cap	
Ref: 3005*	see page 131
24/415 Flip Top Cap	
Ref: 3016	see page 132
*Plug/spigot version a	vailable
Also suitable for use w	ith any standard
24/415 fitment	









#### 250ml SLIM TUBULAR

Bottle Reference	1041
Brimful Capacity	277ml
Height	171mm
Diameter	49mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap		
Ref: 3022	see page 131	
24/410 Flip Top Cap		
Ref: 3017	see page 132	
24/410 Flared Disc Cap		
Ref: 3026	see page 132	
Also suitable for use with	any standard	
24/410 fitment		

#### 250ml SLIM TUBULAR

Bottle Reference	1041
Brimful Capacity	281ml
Height	179mm
Diameter	49mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

CLOSORES FOR THIS E	OTTLL	
24/415 Tall Radiused Cap		
Ref: 3011*	.see page 13	
24/415 Shallow Cap		
Ref: 3005*	.see page 13	
24/415 Flip Top Cap		
Ref: 3016	.see page 13	

\*Plug/spigot version available Also suitable for use with any standard 24/415 fitment

#### **50ml** NON AEROSOL TUBULAR

Bottle Reference	1031
Brimful Capacity	60ml
Height	90mm
Diameter	33mm
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

Non Aerosol Overcap
Ref: 3009see page 13
Suitable for use with any standard
20/410 fitment

#### **50ml** NON AEROSOL TUBULAR

Bottle Reference	1031
Brimful Capacity	60ml
Height	
Diameter	33mm
Neck Finish	20/415

20/415 Tall Radiused Cap
Ref: 3013*see page 131
20/415 Shallow Cap
Ref: 3004*see page 131
20/415 Flip Top Cap
Ref: 3018see page 132
Non Aerosol Overcap
Ref: 3009see page 133
*Plug/spigot version available
Also suitable for use with any standard
20/415 fitment





## 100ml NON AEROSOL TUBULAR

Bottle Reference	1107
Brimful Capacity	112ml
Height	106mm
Diameter	41mm
Neck Finish	20/410

#### Non Aerosol Overcap

Ref: 3003 .....see page 133 Suitable for use with any standard 20/410 fitment

#### 100ml NON AEROSOL TUBULAR

Bottle Reference1107	
Brimful Capacity113ml	
Height111mm	
Diameter41mm	
Neck Finish20/415	

20/41	5 T	all I	Rad	iuse	d (	Can
20/ 71	<b>.</b>	an i	Luu	IUSC	u,	Sup

<b>ب</b>
see page 131
see page 131
see page 132
see page 133

\*Plug/spigot version available

Also suitable for use with any standard 20/415 fitment

#### 125ml NON AEROSOL TUBULAR

Bottle Reference	1011
Brimful Capacity	133ml
Height	123mm
Diameter	41mm
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

#### Non Aerosol Overcap

Ref: 3003 .....see page 133 Suitable for use with any standard 20/410 fitment

#### 125ml NON AEROSOL TUBULAR

Bottle Reference	1011
Brimful Capacity	133ml
Height	128mm
Diameter	41mm
Neck Finish	20/415

#### CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused	Сар
Ref: 3013*	see page 131
20/415 Shallow Cap	
Ref: 3004*	see page 131
20/415 Flip Top Cap	
Ref: 3018	see page 132
Non Aerosol Overcap	

Ref: 3003 .....see page 133 \*Plug/spigot version available

Also suitable for use with any standard 20/415 fitment









#### 150ml NON AEROSOL TUBULAR

Bottle Reference	1051
Brimful Capacity	165ml
Height	116mm
Diameter	48mm
Neck Finish	24/410

24/410 Shallow Cap		
Ref: 3022	see page	13
24/410 Flip Top Cap		
Ref: 3017	see page	132
Non Aerosol Over Cap		

#### Ref: 3000 .....see page 133 Also suitable for use with any standard 24/410 fitment

#### 150ml NON AEROSOL TUBULAR

Bottle Reference	1051
Brimful Capacity	167ml
Height	123mm
Diameter	48mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Ca	р
Ref: 3011*	see page 131
24/415 Shallow Cap	
Ref: 3005*	see page 131
24/415 Flip Top Cap	
Ref: 3016	see page 132
Non Aerosol Overcap	
Ref: 3000	see page 132

\*Plug/spigot version available Also suitable for use with any standard 24/415 fitment

#### 200ml NON AEROSOL TUBULAR

Bottle Reference	1009
Brimful Capacity	214ml
Height	147mm
Diameter	48mm
Neck Finish	24/410

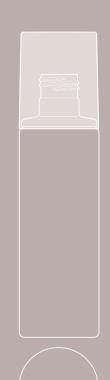
#### 200ml NON AEROSOL TUBULAR

Neck Finish	24/415
CLOSURES FOR THIS BOTTLE	
24/415 Tall Radiused Cap	
Ref: 3011*see pag	ge 131
24/415 Shallow Cap	
Ref: 3005*see pag	ge 131
24/415 Flip Top Cap	
Ref: 3016see pag	ge 132
Non Aerosol Overcap	
Ref: 3000see pag	ge 132
*Plug/spigot version available	
Also suitable for use with any star	ndard
24/415 fitment	









#### 250ml NON AEROSOL TUBULAR

Bottle Reference	1064
Brimful Capacity	270ml
Height	.158mm
Diameter	51mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

24/410	Shallow	Cap
D ( 200		

Ref: 3022 .....see page 131 24/410 Flip Top Cap

Ref: 3017 .....see page 132

Non Aerosol Over Cap

Ref: 3010 .....see page 133 Also suitable for use with any standard 24/410 fitment

#### 250ml NON AEROSOL TUBULAR

Bottle Reference	1064
Brimful Capacity	273ml
Height	166mm
Diameter	51mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

#### 24/415 Tall Radiused Cap

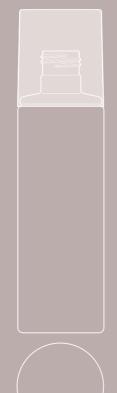
Ref: 3011\* .....see page 131 24/415 Shallow Cap Ref: 3005\* .....see page 131 24/415 Flip Top Cap

Ref: 3016 .....see page 132

Non Aerosol Overcap Ref: 3010 .....see page 132

\*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



#### 300ml NON AEROSOL TUBULAR

1065
323ml
184mm
51mm
24/410

#### CLOSURES FOR THIS BOTTLE

#### 24/410 Shallow Cap

Ref: 3022 .....see page 131

24/410 Flip Top Cap

Ref: 3017 .....see page 132

Non Aerosol Over Cap

Ref: 3010 .....see page 133 Also suitable for use with any standard 24/410 fitment

#### 300ml NON AEROSOL TUBULAR

Bottle Reference1065
Brimful Capacity326ml
Height192mm
Diameter51mm
Neck Finish24/415

#### CLOSURES FOR THIS BOTTLE

## 24/415 Tall Radiused Cap

Ref: 3011\* .....see page 131 24/415 Shallow Cap

Ref: 3005\* .....see page 131 24/415 Flip Top Cap

Ref: 3016 .....see page 132

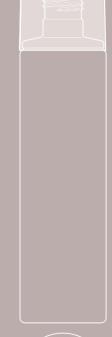
Non Aerosol Overcap

Ref: 3010 .....see page 132

\*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment











# BOSTON ROUND RANGE IN PET

For a versatile packaging solution, Spectra's Boston Round range in PET is perfect for a number of product purposes. This collection includes Standard, Tall and Flat Based options ranging from 50ml to 500ml capacities.



Bottle Reference	1007
Brimful Capacity	58ml
Height	92mm
Diameter	33mm
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment

#### 50ml TALL BOSTON ROUND

Bottle Reference	1007
Brimful Capacity	59ml
Height	97mm
Diameter	33mm
Neck Finish	20/415

#### CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused (	Сар
Ref: 3013*	see page 13°
20/415 Shallow Cap	
Ref: 3004*	see page 13°
20/415 Flip Top Cap	
Ref: 3018	see nage 13'

\*Plug/spigot version available Also suitable for use with any standard

20/415 fitment

#### 100ml TALL BOSTON ROUND

Bottle Reference	1008
Brimful Capacity	108ml
Height	116mm
Diameter	.39mm
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment

#### 100ml TALL BOSTON ROUND

Bottle Reference	1008
Brimful Capacity	109ml
Height	121mm
Diameter	39mm
Neck Finish	20/415

#### CLOSURES FOR THIS BOTTLE

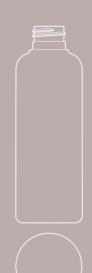
20/415 Tall Radiused Cap		
Ref: 3013*	see page 131	
20/415 Shallow Cap		
Ref: 3004*	see page 131	
20/415 Flip Top Cap		
Ref: 3018	see page 132	
*Plug/spigot version available		

Also suitable for use with any standard

20/415 fitment









Bottle Reference	1006
Brimful Capacity	133ml
Height	127mm
Diameter	41mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap	
Ref: 3022see page	131
24/410 Flip Top Cap	
Ref: 3017see page	132
24/410 Flared Disc Cap	
Ref: 3026see page	132
Also suitable for use with any standa	ard

24/410 fitment

#### 125ml TALL BOSTON ROUND

Bottle Reference	1006
Brimful Capacity	136ml
Height	134mm
Diameter	41mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap	
Ref: 3011*see page 13	31
24/415 Shallow Cap	
Ref: 3005*see page 13	31
24/415 Flip Top Cap	
Ref: 3016see page 13	2

\*Plug/spigot version available Also suitable for use with any standard 24/415 fitment

#### 125ml TALL BOSTON ROUND

Bottle Reference	1036
Brimful Capacity	138ml
Height	129mm
Diameter	41mm
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment

#### 125ml TALL BOSTON ROUND

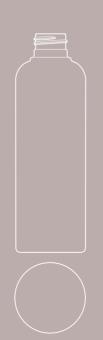
Bottle Reference	1036
Brimful Capacity	138ml
Height	133mm
Diameter	41mm
Neck Finish	20/415

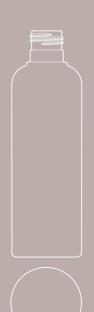
#### CLOSURES FOR THIS BOTTLE

CEOSORES FOR THIS BOTT	
20/415 Tall Radiused Cap	
Ref: 3013*see	page 131
20/415 Shallow Cap	
Ref: 3004*see	page 131
20/415 Flip Top Cap	
Ref: 3018see	page 132
*Plug/spigot version available	
Also suitable for use with any s	standard
20/415 fitment	









Bottle Reference	1021
Brimful Capacity	160ml
Height	133mm
Diameter	43mm
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment

#### 150ml TALL BOSTON ROUND

Bottle Reference	1021
Brimful Capacity	161ml
Height	138mm
Diameter	43mm
Neck Finish	20/415

20/415 Tall Radiused 0	Сар
Ref: 3013*	see page 131
20/415 Shallow Cap	
Ref: 3004*	see page 131
20/415 Flip Top Cap	
Ref: 3018	see page 132
*Plug/spigot version av	vailable
Also suitable for use wi	th any standard

20/415 fitment

#### 200ml TALL BOSTON ROUND

Bottle Reference	1000
Brimful Capacity	212ml
Height	152mm
Diameter	47mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

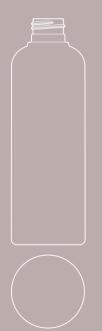
CECOOCKES I OK IIIIS DOTTEE
24/410 Shallow Cap
Ref: 3022see page 13
24/410 Flip Top Cap
Ref: 3017see page 13
24/410 Flared Disc Cap
Ref: 3026see page 13
Also suitable for use with any standard 24/410 fitment

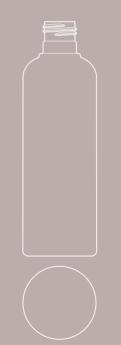
## 200ml TALL BOSTON ROUND

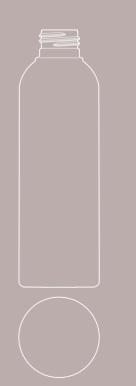
Bottle Reference	1000
Brimful Capacity	215ml
Height	159mm
Diameter	47mm
Neck Finish	24/415

24/415 Tall Radiused Ca	p	
Ref: 3011*	.see page	131
24/415 Shallow Cap		
Ref: 3005*	.see page	131
24/415 Flip Top Cap		
Ref: 3016	.see page	132
*Plug/spigot version avail	able	

Also suitable for use with any standard 24/415 fitment









Bottle Reference	1001
Brimful Capacity	269ml
Height	165mm
Diameter	50mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

24/410 fitment

24/410 Shallow Cap	
Ref: 3022	see page 131
24/410 Flip Top Cap	
Ref: 3017	see page 132
24/410 Flared Disc Cap	
Ref: 3026	see page 132
Also suitable for use with a	any standard

#### 250ml TALL BOSTON ROUND

Bottle Reference	1001
Brimful Capacity	272ml
Height	173mm
Diameter	50mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused	Сар
Ref: 3011*	see page 131
24/415 Shallow Cap	
Ref: 3005*	see page 131
24/415 Flip Top Cap	
Ref: 3016	see page 132

\*Plug/spigot version available Also suitable for use with any standard 24/415 fitment

## 300ml TALL BOSTON ROUND

Bottle Reference	1037
Brimful Capacity	323ml
Height	180mm
Diameter	52mm
Neck Finish	24/410

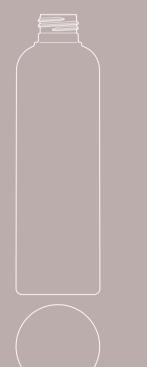
#### CLOSURES FOR THIS BOTTLE

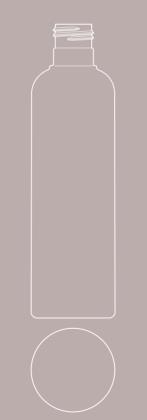
020001120	
24/410 Shallow Cap	
Ref: 3022	see page 131
24/410 Flip Top Cap	
Ref: 3017	see page 132
24/410 Flared Disc Ca	ар
Ref: 3026	see page 132
Also suitable for use w	ith any standard
24/410 fitment	

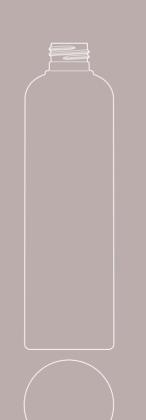
#### 300ml TALL BOSTON ROUND

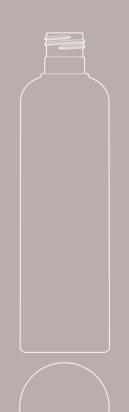
Bottle Reference	1037
Brimful Capacity	326ml
Height	188mm
Diameter	52mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard
24/415 fitment









Bottle Reference10	28
Brimful Capacity420	ml
Height191m	٦m
Diameter58m	nm
Neck Finish24/4	10

24/410 Shallow Cap			
Ref: 3022	see	page	131
24/410 Flip Top Cap			
Ref: 3017	see	page	132
24/410 Flared Disc Cap			
Pof. 2024	000		122

Also suitable for use with any standard

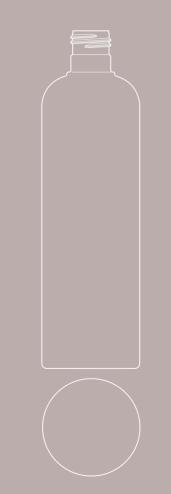
24/410 fitment

#### 400ml TALL BOSTON ROUND

Bottle Reference	1028
Brimful Capacity	422ml
Height	199mm
Diameter	58mm
Neck Finish	24/415

24/415 Tall Radiused Cap		
Ref: 3011*	see page 131	
24/415 Shallow Cap		
Ref: 3005*	see page 131	
24/415 Flip Top Cap		
Ref: 3016	see page 132	

\*Plug/spigot version available Also suitable for use with any standard 24/415 fitment



#### **500ml TALL BOSTON ROUND**

Bottle Reference	1055
Brimful Capacity	525ml
Height	204mm
Diameter	62mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap
Ref: 3022see page 131
24/410 Flip Top Cap
Ref: 3017see page 132
24/410 Flared Disc Cap
Ref: 3026see page 132
Also suitable for use with any standard
24/410 fitment

#### 500ml TALL BOSTON ROUND

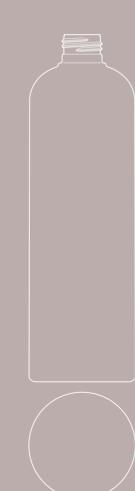
1055
528ml
212mm
62mm
24/415

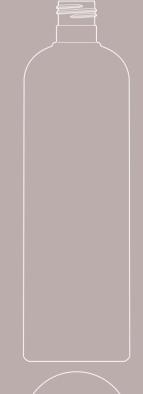
#### CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap	
Ref: 3011*see pa	age 131
24/415 Shallow Cap	
Ref: 3005*see pa	age 131
24/415 Flip Top Cap	
Ref: 3016see pa	age 132
*Plug/spigot version available	

Also suitable for use with any standard

24/415 fitment





# **75ml** STANDARD BOSTON ROUND

Bottle Reference	1045
Brimful Capacity	82ml
Height	96mm
Diameter	37mm
Neck Finish	20/410

Suitable for use with any standard 20/410 fitment

# **75ml** STANDARD BOSTON ROUND

Bottle Reference	1045
Brimful Capacity	82ml
Height	101mm
Diameter	37mm
Neck Finish	20/415

## CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused C	ap
Ref: 3013*	see page 131
20/415 Shallow Cap	
Ref: 3004*	see page 131
20/415 Flip Top Cap	
Ref: 3018	see page 132
*Plug/spigot version ava	ailable
Also suitable for use wit	th any standard
20/415 fitment	

# 100ml STANDARD BOSTON ROUND

Bottle Reference	1022
Brimful Capacity	108ml
Height	105mm
Diameter	41mm
Neck Finish	20/410

Suitable for use with any standard 20/410 fitment

# 100ml STANDARD BOSTON ROUND

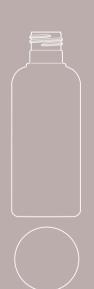
Bottle Reference	1022
Brimful Capacity	109ml
Height	110mm
Diameter	41mm
Neck Finish	20/415

20/415 Tall Radiused Cap
Ref: 3013*see page 131
20/415 Shallow Cap
Ref: 3004*see page 131
20/415 Flip Top Cap
Ref: 3018see page 132
*Plug/spigot version available
Also suitable for use with any standard
20/415 fitment









# 200ml STANDARD BOSTON ROUND

Bottle Reference	1066
Brimful Capacity	218ml
Height	132mm
Diameter	51mm
Neck Finish	24/410

24/410 Shallow Cap	
Ref: 3022	see page 13°
24/410 Flip Top Cap	
Ref: 3017	see page 132
24/410 Flared Disc C	ар
Ref: 3026	see page 132
Also suitable for use v	vith any standard
24/410 fitment	

# 200ml STANDARD BOSTON ROUND

Bottle Reference	1066
Brimful Capacity	221ml
Height	140mm
Diameter	51mm
Neck Finish	24/415

24/415 Tall Radiused Cap

Ref: 3011^	see	page	131
24/415 Shallow Cap			
Ref: 3005*	see	page	131
24/415 Flip Top Cap			
Ref: 3016	see	page	132
*Plug/spigot version availa	able		
Also suitable for use with	any s	standa	ard
24/415 fitment			

# 250ml STANDARD BOSTON ROUND

Bottle Reference	1050
Brimful Capacity	270ml
Height	141mm
Diameter	55mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

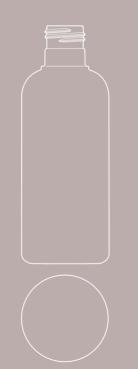
24/410 Shallow Cap
Ref: 3022see page 13
24/410 Flip Top Cap
Ref: 3017see page 13
24/410 Flared Disc Cap
Ref: 3026see page 13
Also suitable for use with any standard 24/410 fitment

# 250ml STANDARD BOSTON ROUND

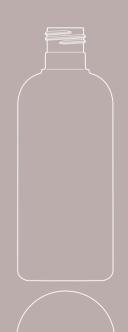
Bottle Reference	1050
Brimful Capacity	273ml
Height	149mm
Diameter	55mm
Neck Finish	24/415

Neck Finish24/413
CLOSURES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard
24/415 fitment









# 300ml STANDARD BOSTON ROUND

Bottle Reference	1020
Brimful Capacity	315ml
Height	147mm
Diameter	58mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

	CECSONES FOR THIS BOTTEE	
24/410 Shallow Cap		
	Ref: 3022see page 131	
	24/410 Flip Top Cap	
	Ref: 3017see page 132	
	24/410 Flared Disc Cap	
	Ref: 3026see page 132	
	Also suitable for use with any standard 24/410 fitment	

# 300ml STANDARD BOSTON ROUND

Bottle Reference	1020
Brimful Capacity	318ml
Height	155mm
Diameter	58mm
Neck Finish	24/415

24/415 Tall Radiused Cap

24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard
24/415 fitment

Ref: 3011\*....see page 131

# 500ml STANDARD BOSTON ROUND

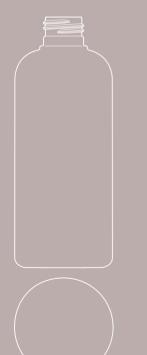
Bottle Reference	1054
Brimful Capacity	.525ml
Height1	72mm
Diameter	69mm
Neck Finish	24/410

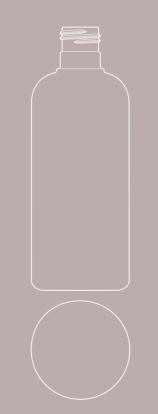
24/410 Shallow Cap	
Ref: 3022see page 13	3
24/410 Flip Top Cap	
Ref: 3017see page 13	3
24/410 Flared Disc Cap	
Ref: 3026see page 13	3
Also suitable for use with any standard	d
24/410 fitment	

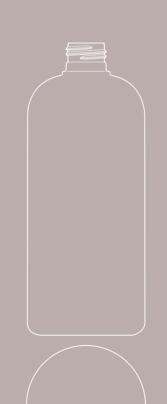
# 500ml STANDARD BOSTON ROUND

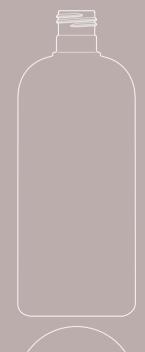
Bottle Reference1054
Brimful Capacity528ml
Height180mm
Diameter69mm
Neck Finish24/415

24/415 Tall Radiused Cap
Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard
24/415 fitment









# 60ml FLAT BASED BOSTON ROUND

Bottle Reference	1012
Brimful Capacity	68ml
Height	82mm
Diameter	38mm
Neck Finish	20/410

Suitable for use with any standard 20/410 fitment

# 60ml FLAT BASED BOSTON ROUND

Bottle Reference	1012
Brimful Capacity	69ml
Height	87mm
Diameter	38mm
Neck Finish	20/415

20/415 Tall Radiused Cap			
Ref: 3013*see pag	je 131		
20/415 Shallow Cap			
Ref: 3004*see pag	je 131		
20/415 Flip Top Cap			
Ref: 3018see pag	je 132		
*Plug/spigot version available			
Also suitable for use with any standard			
20/415 fitment			

# 250ml FLAT BASED BOSTON ROUND

Bottle Reference	1010
Brimful Capacity	.266ml
Height1	25mm
Diameter	.59mm
Neck Finish	24/410

24/410 Shallow Cap
Ref: 3022see page 13
24/410 Flip Top Cap
Ref: 3017see page 13
24/410 Flared Disc Cap
Ref: 3026see page 13
Also suitable for use with any standard
24/410 fitment

# 250ml FLAT BASED BOSTON ROUND

Bottle Reference	1010
Brimful Capacity	269ml
Height	133mm
Diameter	59mm
Neck Finish	24/415

Neck Finish	24/415
CLOSURES FOR THI	S BOTTLE
24/415 Tall Radiused	Сар
Ref: 3011*	see page 131
24/415 Shallow Cap	
Ref: 3005*	see page 131
24/415 Flip Top Cap	
Ref: 3016	see page 132
*Plug/spigot version a	vailable
Also suitable for use w	ith any standard
24/415 fitment	









#### **300ml** FLAT BASED BOSTON ROUND

Bottle Reference	1026
Brimful Capacity	318ml
Height	132mm
Diameter	62mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

Also suitable for use with any standard

24/410 fitment

CLOSURES FOR THIS BOTTLE	
24/410 Shallow Cap	
Ref: 3022	see page 13
24/410 Flip Top Cap	
Ref: 3017	see page 132
24/410 Flared Disc Cap	
Ref: 3026	see page 132

## 300ml FLAT BASED BOSTON ROUND

Bottle Reference	1026
Brimful Capacity	321ml
Height	140mm
Diameter	62mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 137
24/415 Shallow Cap
Ref: 3005*see page 13
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard

24/415 fitment

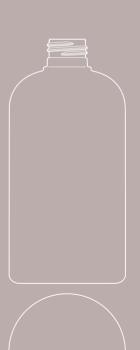
## 400ml FLAT BASED BOSTON ROUND

Bottle Reference10	56
Brimful Capacity420r	ml
Height143m	m
Diameter69m	m
Neck Finish24/4	10
CLOSURES FOR THIS BOTTLE	
CLOSORLS FOR THIS BOTTLE	

Neck Finish	24/410
CLOSURES FOR THIS BOTTLE	
24/410 Shallow Cap	
Ref: 3022	.see page 131
24/410 Flip Top Cap	
Ref: 3017	.see page 132
24/410 Flared Disc Cap	
Ref: 3026	.see page 132
Also suitable for use with any standa 24/410 fitment	rd







## 400ml FLAT BASED BOSTON ROUND

Bottle Reference	1056
Brimful Capacity	423ml
Height	151mm
Diameter	69mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap		
Ref: 3011*see pa	ige	13
24/415 Shallow Cap		
Ref: 3005*see pa	ge	13
24/415 Flip Top Cap		
Ref: 3016 see na	an	13

\*Plug/spigot version available Also suitable for use with any standard 24/415 fitment

## **500ml FLAT BASED BOSTON ROUND**

Bottle Reference	1032
Brimful Capacity	523ml
Height	153mm
Diameter	
Neck Finish	24/410

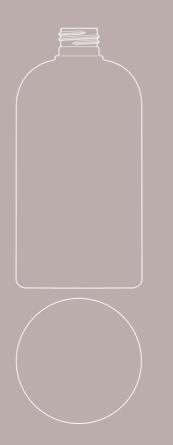
CLOSURES FOR THIS BOTTLE
24/410 Shallow Cap
Ref: 3022see page 13
24/410 Flip Top Cap
Ref: 3017see page 132
24/410 Flared Disc Cap
Ref: 3026see page 132
Also suitable for use with any standard
24/410 fitment

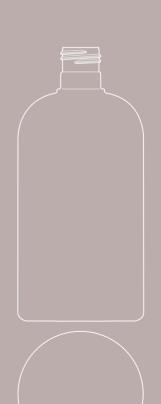
## **500ml** FLAT BASED BOSTON ROUND

Bottle Reference	1032
Brimful Capacity	526ml
Height	161mm
Diameter	
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard
24/415 fitment







# SQUARE RANGE

The Spectra collection of PET squares includes a range of tall, short and regular options in 50ml to 300ml capacities, as well as a variety of tapered versions, including the stylish Veneto family. For a square with a twisted contour, this range also includes the distinctive Ritorto design, a pack with a genuine point of difference.



## 50ml TALL SQUARE

Bottle Reference	1058
Brimful Capacity	59ml
Height	97mm
Major/Minor Axis	29x29mm
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment

## 50ml TALL SQUARE

Bottle Reference	1058
Brimful Capacity	59ml
Height	102mm
Major/Minor Axis	29x29mm
Neck Finish	20/415

#### CLOSURES FOR THIS BOTTLE

	CLOSURES FOR I	HI3 BOTTLE
20/415 Tall Radiused Cap		
	Ref: 3013*	see page 131
	20/415 Shallow Ca	р
	Ref: 3004*	see page 131
	20/415 Flip Top Ca	р
	Ref: 3018	see page 132
	*Plug/spigot versio	n available
	Also suitable for use	e with any standard

20/415 fitment

## 100ml TALL SQUARE

Bottle Reference	1059
Brimful Capacity	112ml
Height	124mm
Major/Minor Axis	34x34mm
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment

## 100ml TALL SQUARE

CLOSURES FOR	THIS BOTTLE
20/415 Tall Radiu	sed Cap
Ref: 3013*	see page 131
20/415 Shallow C	ар
Ref: 3004*	see page 131
20/415 Flip Top (	Cap
Ref: 3018	see page 132
*Plug/spigot versi	on available
Also suitable for u	se with any standard
20/415 fitment	









## 200ml TALL SQUARE

24/410 fitment

Bottle Reference	1035
Brimful Capacity	221ml
Height	154mm
Major/Minor Axis	42x42mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE
24/410 Shallow Cap
Ref: 3022see page 13
24/410 Flip Top Cap
Ref: 3017see page 132
24/410 Flared Disc Cap
Ref: 3026see page 132
Also suitable for use with any standard
, 9

## 200ml TALL SQUARE

24/415 fitment

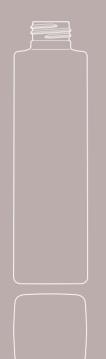
Bottle Reference	1035
Brimful Capacity	224ml
Height	162mm
Major/Minor Axis	
Neck Finish	24/415

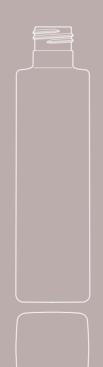
24/41
CLOSURES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 13
24/415 Shallow Cap
Ref: 3005*see page 13
24/415 Flip Top Cap
Ref: 3016see page 133
*Plug/spigot version available
Also suitable for use with any standard

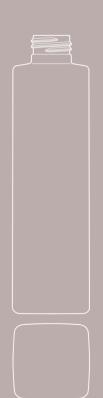
## 250ml TALL SQUARE

24/410 fitment

Dottic Nerelies	1018
Brimful Capacity	270ml
Height	164mm
Major/Minor Axis	45x45mm
Neck Finish	24/410
CLOSURES FOR THIS BOTTI	-E
24/410 Shallow Cap	
Ref: 3022	see page 131
Ref: 3022 <b>24/410 Flip Top Cap</b>	see page 131
24/410 Flip Top Cap	
<b>24/410 Flip Top Cap</b> Ref: 3017	see page 132







#### 250ml TALL SQUARE

Bottle Reference	1018
Brimful Capacity	273ml
Height	172mm
Major/Minor Axis	45x45mm
Neck Finish	24/415

24	//1E	T <sub>a</sub> II	Radiusa	-I C

**24/415 Tall Radiused Cap**Ref: 3011\* .....see page 131 24/415 Shallow Cap Ref: 3005\* .....see page 131

**24/415 Flip Top Cap**Ref: 3016 .....see page 132

\*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



Bottle Reference	1034
Brimful Capacity	331ml
Height	173mm
Major/Minor Axis	48x48mm
Neck Finish	24/410

2/1	//1	n	Sha	llow	Сар
<b>Z</b> 4/	41	U	JIIa	IIOW	Cap

Ref: 3022 .....see page 131 24/410 Flip Top Cap Ref: 3017 .....see page 132 24/410 Flared Disc Cap Ref: 3026 .....see page 132

Also suitable for use with any standard 24/410 fitment

#### 300ml TALL SQUARE

Bottle Reference	1034
Brimful Capacity	334ml
Height	180mm
Major/Minor Axis	48x48mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

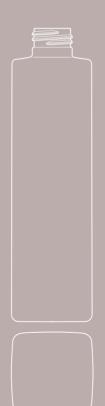
#### 24/415 Tall Radiused Cap

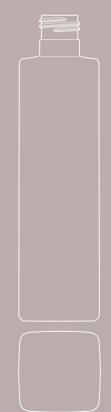
Ref: 3011*	see page 131
24/415 Shallow Cap	
Ref: 3005*	see page 131
24/415 Flip Top Cap	
Ref: 3016	see nage 132

Also suitable for use with any standard 24/415 fitment

\*Plug/spigot version available







## 150ml SHORT SQUARE

Bottle Reference	1029
Brimful Capacity	167ml
Height	107mm
Major/Minor Axis	45x45mm
Neck Finish	24/410

24/410 Shallow Cap			
Ref: 3022	.see	page	131
24/410 Flip Top Cap			
Ref: 3017	.see	page	132
24/410 Flared Disc Cap			

Ref: 3026 .....see page 132 Also suitable for use with any standard

24/410 fitment

#### 150ml SHORT SQUARE

Bottle Reference	1029
Brimful Capacity	169ml
Height	115mm
Major/Minor Axis	.45x45mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap

24/415 fitment

Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard

## 200ml SHORT SQUARE

Bottle Reference	1038
Brimful Capacity	219ml
Height	117mm
Major/Minor Axis	50x50mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

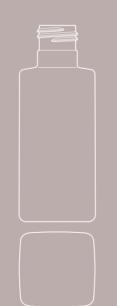
24/410 Shallow Cap
Ref: 3022see page 13
24/410 Flip Top Cap
Ref: 3017see page 132
24/410 Flared Disc Cap
Ref: 3026see page 132
Also suitable for use with any standard
24/410 fitment

#### 200ml SHORT SQUARE

1038
221ml
125mm
.50x50mm
24/415

CLOSURES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard
24/415 fitment









## 250ml SHORT SQUARE

Bottle Reference	1099
Brimful Capacity	270ml
Height	124mm
Diameter	53mm
Neck Finish	24/410

24/4 TO SHallow Cap	
Ref: 3022see page 13	31
24/410 Flip Top Cap	

Ref: 3017 .....see page 132 24/410 Flared Disc Cap

Ref: 3026 .....see page 132 Also suitable for use with any standard 24/410 fitment

#### 250ml SHORT SQUARE

Bottle Reference	1099
Brimful Capacity	270ml
Height	132m
Diameter	53mm
Neck Finish	24/415

24/415 Tall Radiused Cap		
Ref: 3011*	see page 131	
24/415 Shallow Cap		
Ref: 3005*	see page 131	
24/415 Double Wall Cap		
Ref: 3002	see page 131	
24/415 Flip Top Cap		
Ref: 3016	see page 132	

\*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment

#### 300ml SHORT SQUARE

Bottle Reference	1039
Brimful Capacity	328m
Height	130mm
Major/Minor Axis	56x56mm
Neck Finish	24/410

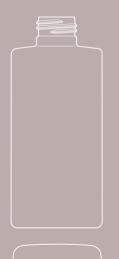
#### CLOSURES FOR THIS BOTTLE

CLOSORES FOR THIS BOTTLE		
24/410 Shallow Cap		
Ref: 3022see page 13		
24/410 Flip Top Cap		
Ref: 3017see page 13		
24/410 Flared Disc Cap		
Ref: 3026see page 13		
Also suitable for use with any standard		
24/410 fitment		

#### 300ml SHORT SQUARE

Bottle Reference	1039
Brimful Capacity	332ml
Height	138mm
Major/Minor Axis	56x56mm
Neck Finish	24/415

Neck Finish	24/415	
CLOSURES FOR THIS	BOTTLE	
24/415 Tall Radiused Cap		
Ref: 3011*	see page 131	
24/415 Shallow Cap		
Ref: 3005*	see page 131	
24/415 Flip Top Cap		
Ref: 3016	see page 132	
*Plug/spigot version available		
Also suitable for use with any standard		
24/415 fitment		









## 200ml TAPERED SQUARE

Bottle Reference	1069
Brimful Capacity	218ml
Height	144mm
Major/Minor Axis	47x47mm
Neck Finish	24/410

24/410 fitment

e 131
e 132
e 132

## 200ml TAPERED SQUARE

Bottle Reference	1069
Brimful Capacity	221ml
Height	152mm
Major/Minor Axis	47x47mm
Neck Finish	24/415

Also suitable for use with any standard

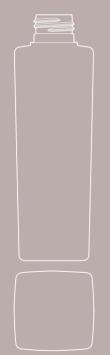
24/415 fitment

CLOSURES FOR THIS BOTTLE	
24/415 Tall Radiused Cap	
Ref: 3011*see page	131
24/415 Shallow Cap	
Ref: 3005*see page	131
24/415 Flip Top Cap	
Ref: 3016see page	132
*Plug/spigot version available	

#### 300ml TAPERED SQUARE

Bottle Reference	1068
Brimful Capacity	323ml
Height	162mm
Major/Minor Axis	53x53mm
Neck Finish	24/410

Neck Finish	24/410
CLOSURES FOR THIS BOTTLE	
24/410 Shallow Cap	
Ref: 3022 <b>24/410 Flip Top Cap</b>	see page 131
Ref: 3017	see page 132
24/410 Flared Disc Cap	
Ref: 3026	see page 132
Also suitable for use with any stand 24/410 fitment	dard







#### 300ml TAPERED SQUARE

Bottle Reference	1068
Brimful Capacity	330ml
Height	170mm
Major/Minor Axis	
Neck Finish	

24/415 Tall I	Padiucad	Can

#### 24/415 Shallow Cap

Ref: 3005\* .....see page 131

#### 24/415 Flip Top Cap

Ref: 3016 .....see page 132

\*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment

Bottle Reference	1082
Brimful Capacity	218ml
Height	156mm
Major/Minor Axis	48x48mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

#### 24/410 Shallow Cap

200ml VENETO

Ref: 3022see	page	13
24/410 Flip Top Cap		

## Ref: 3017 .....see page 132

#### 24/410 Flared Disc Cap

Ref: 3026 .....see page 132

Also suitable for use with any standard 24/410 fitment

#### 200ml VENETO

Bottle Reference	1082
Brimful Capacity	221ml
Height	164mm
Major/Minor Axis	
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

#### 24/415 Tall Radiused Cap

Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap

Ref: 3016 .....see page 132 \*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment







# 300ml VENETO

Bottle Reference	1079
Brimful Capacity	323ml
Height	
Major/Minor Axis	
Neck Finish	

#### CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap	
Ref: 3022see page 13	1
24/410 Flip Top Cap	
Ref: 3017see page 132	2
24/410 Flared Disc Cap	
Ref: 3026see page 132	2

Also suitable for use with any standard 24/410 fitment

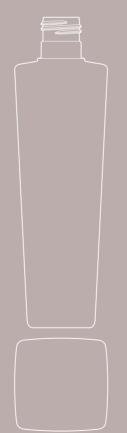
# 300ml VENETO

24/415 fitment

Bottle Reference	1079
Brimful Capacity	325ml
Height	183mm
Major/Minor Axis	55x55mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

CLOSORES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 13
24/415 Shallow Cap
Ref: 3005*see page 13
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard



# 100ml RITORTO

Bottle Reference	1095
Brimful Capacity	112ml
Height	128mm
Major/Minor Axis	
Neck Finish	

#### CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment



### 106 www.spectra-packaging.co.uk

#### 100ml RITORTO

Bottle Reference	1095
Brimful Capacity	112ml
Height	133mm
Major/Minor Axis	34x34mm
Neck Finish	

00/44		- 11	n 1:		_
20/41	5	lall	Radi	used	Cap

Ref: 3013 .....see page 131

#### 20/415 Shallow Cap

Ref: 3004 .....see page 131

#### 20/415 Flip Top Cap

Ref: 3018 .....see page 132

\*Plug/spigot version available

Also suitable for use with any standard 20/415 fitment

#### 200ml RITORTO

Bottle Reference	1093
Brimful Capacity	218ml
Height	158mm
Major/Minor Axis	43x43mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

#### 24/410 Shallow Cap

Ref: 3022 .....see page 131

#### 24/410 Flip Top Cap

Ref: 3017 .....see page 132

#### 24/410 Flared Disc Cap

Ref: 3026 .....see page 132

Also suitable for use with any standard 24/410 fitment

#### 200ml RITORTO

Bottle Reference	1093
Brimful Capacity	222ml
Height	166mm
Major/Minor Axis	43x43mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

#### 24/415 Tall Radiused Cap

Ref: 3011see page 131
24/415 Shallow Cap
Ref: 3005see page 131
24/415 Flip Top Cap

Ref: 3016 .....see page 132

\*Plug/spigot version available Also suitable for use with any standard

24/415 fitment







# OVAL & ROUND RANGES IN PET

Spectra have a wide range of PET ovals and rounds to satisfy all market sectors - ideal for that all important product point of difference which will give your brand a leading edge.



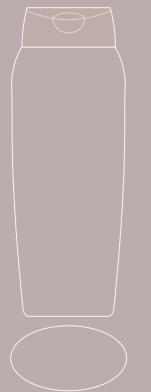
# 250ml CECINA OVAL

Bottle Reference	1104
Brimful Capacity	270ml
Height	
Major/Minor Axis	
Neck Finish	

# CLOSURES FOR THIS BOTTLE

Oval	_

Ref: 3030	 	 see	page	120



# 250ml GENOA OVAL

Bottle Reference	1062
Brimful Capacity	270ml
Height	157mm
Major/Minor Axis	
Neck Finish	24/410

# CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap	
Ref: 3022see page	13
24/410 Flip Top Cap	
Ref: 3017see page	13
24/410 Flared Disc Cap	
Ref: 3026see page	13

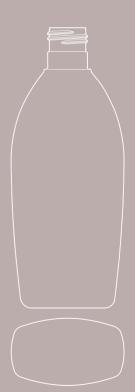
Also suitable for use with any standard

24/410 fitment

# 250ml GENOA OVAL

Bottle Reference	1062
Brimful Capacity	273ml
Height	165mm
Major/Minor Axis	67x40mm
Neck Finish	24/415

1Veck   11131124/413
CLOSURES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard
24/415 fitment



# 300ml PALERMO

24/410 fitment

Bottle Reference	1074
Brimful Capacity	323ml
Height	174mm
Major/Minor Axis	74x40mm
Neck Finish	24/410

# CLOSURES FOR THIS BOTTLE

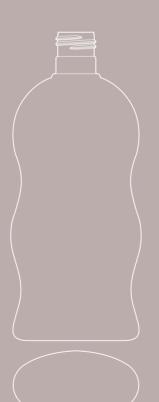
24/410 Shallow C	ар
Ref: 3022	see page 13°
24/410 Flip Top C	ар
Ref: 3017	see page 132
24/410 Flared Dis	с Сар
Ref: 3026	see page 132
Also suitable for us	se with any standard

# 300ml PALERMO

24/415 fitment

Bottle Reference	1074
Brimful Capacity	328ml
Height	182mm
Major/Minor Axis	.74x40mm
Neck Finish	24/415

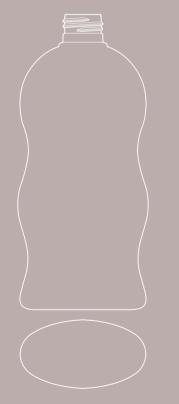
CLOSURES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 13
24/415 Shallow Cap
Ref: 3005*see page 13
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard

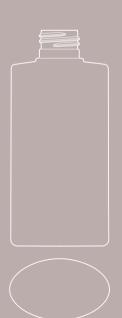


# 150ml LAZIO OVAL

Bottle Reference	1094
Brimful Capacity	168ml
Height	127mm
Major/Minor Axis	
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE
24/410 Shallow Cap
Ref: 3022see page 131
24/410 Flip Top Cap
Ref: 3017see page 132
24/410 Flared Disc Cap
Ref: 3026see page 132
Also suitable for use with any standard
24/410 fitment





# 150ml LAZIO OVAL

Bottle Reference	1094
Brimful Capacity	168ml
Height	135mm
Major/Minor Axis	58x36mm
Neck Finish	24/415

24/415 Tall Radiused Cap	
Ref: 3011*see page	13
24/415 Shallow Cap	
Ref: 3005*see page	13
24/415 Flip Top Cap	

Ref: 3016 .....see page 132 \*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment

# 200ml LAZIO OVAL

Bottle Reference	1047
Brimful Capacity	221ml
Height	
Major/Minor Axis	58x36mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

CLOSURES FOR THIS BOTTLE
24/410 Shallow Cap
Ref: 3022see page 13
24/410 Flip Top Cap
Ref: 3017see page 13
24/410 Flared Disc Cap
Ref: 3026see page 13
Also suitable for use with any standard
24/410 fitment

# 200ml LAZIO OVAL

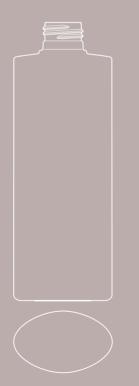
24/415 fitment

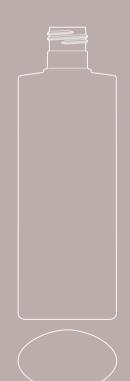
Bottle Reference	1047
Brimful Capacity	224ml
Height	172mm
Major/Minor Axis	58x36mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

CLOSORES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard







# 250ml PARMA OVAL

Bottle Reference	1030
Brimful Capacity	270ml
Height	129mm
Major/Minor Axis	
Neck Finish	24/410

24/410 Shallow Cap	
Ref: 3022	see page
24/410 Flip Top Cap	
Ref: 3017	see page
24/410 Flared Disc Cap	

131 132

Ref: 3026 .....see page 132 Also suitable for use with any standard 24/410 fitment

# 250ml PARMA OVAL

Bottle Reference	1030
Brimful Capacity	273ml
Height	137mm
Major/Minor Axis	
Neck Finish	24/415

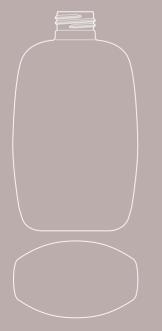
CLOSURES FOR THIS BOTTLE	
24/415 Tall Radiused Cap	
Ref: 3011*	see page 13
24/415 Shallow Cap	
Ref: 3005*	see page 13
24/415 Flip Top Cap	
Ref: 3016	see page 13
*Plug/spigot version available	

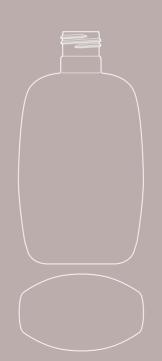
Also suitable for use with any standard 24/415 fitment

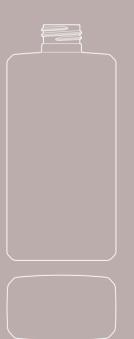
# 250ml BEVELLED RECTANGULAR

Bottle Reference	1089
Brimful Capacity	270ml
Height	139mm
Major/Minor Axis	64x39mm
Neck Finish	24/410

Major/Minor Axis	64x39mm
Neck Finish	24/410
CLOSURES FOR THIS BOTTLE	
24/410 Shallow Cap	
Ref: 3022	see page 131
24/410 Flip Top Cap	
Ref: 3017	see page 132
24/410 Flared Disc Cap	
Ref: 3026	see page 132
Also suitable for use with any stan	dard
24/410 fitment	







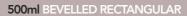
# 250ml BEVELLED RECTANGULAR

Bottle Reference	1089
Brimful Capacity	272ml
Height	
Major/Minor Axis	
Neck Finish	

# CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap
Ref: 3011*see page 13
24/415 Shallow Cap
Ref: 3005*see page 13
24/415 Flip Top Cap
Ref: 3016see page 13

\*Plug/spigot version available Also suitable for use with any standard 24/415 fitment



Bottle Reference	1083
Brimful Capacity	525ml
Height	169mm
Major/Minor Axis	80x48mm
Neck Finish	24/410

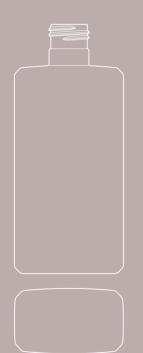
CLOSURES FOR THIS BOTTLE	
24/410 Shallow Cap	
Ref: 3022see page 1	13
24/410 Flip Top Cap	
Ref: 3017see page 1	3
24/410 Flared Disc Cap	
Ref: 3026see page 1	3
Also suitable for use with any standard	
24/410 fitment	

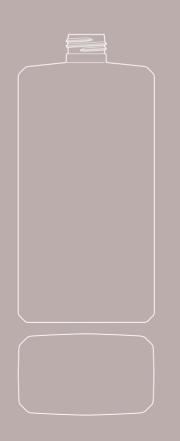
# **500ml** BEVELLED RECTANGULAR

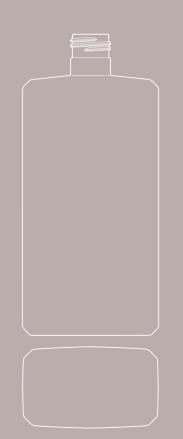
Bottle Reference	1083
Brimful Capacity	528ml
Height	177mm
Major/Minor Axis	80x48mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard

24/415 fitment







#### 250ml BARI

Bottle Reference	1078
Brimful Capacity	270ml
Height	136mm
Diameter	.73x39mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE	
24/410 Shallow Cap	
Ref: 3022see page	131
24/410 Flip Top Cap	
Ref: 3017see page	132
24/410 Flared Disc Cap	
Ref: 3026see page	132
Also suitable for use with any standard	
24/410 fitment	

#### 250ml BARI

Bottle Reference	1078
Brimful Capacity	
Height	144mm
Diameter	73x39mm
Neck Finish	24/415

Neck Finish	24/41!
CLOSURES FOR THIS BOTTLE	E
24/415 Tall Radiused Cap	
Ref: 3011*	see page 13°
24/415 Shallow Cap	
Ref: 3005*	see page 13°
24/415 Flip Top Cap	
Ref: 3016	see page 132
*Plug/spigot version available	

Also suitable for use with any standard 24/415 fitment





# GIVE YOUR PACKAGING THE PERSONAL TOUCH WITH OUR **BARI PACK**

enables customers the opportunity to of the mould at a desirable cost. Perfect for that individual look.



## 250ml BELL

24/410 fitment

Bottle Reference	1049
Brimful Capacity	270ml
Height	111mm
Diameter	66mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

CLOSORES FOR THIS BOTTLE		
24/410 Shallow Cap		
Ref: 3022see page 131		
24/410 Flip Top Cap		
Ref: 3017see page 132		
24/410 Flared Disc Cap		
Ref: 3026see page 132		
Also suitable for use with any standard		

# 250ml BELL

24/415 fitment

Bottle Reference	1049
Brimful Capacity	273ml
Height	119mm
Diameter	66mm
Neck Finish	24/415

24/415 Tall	Radiused Cap	
Ref: 3011*	see page	131
24/415 Sha	allow Cap	
Ref: 3005*	see page	131
24/415 Flip	Тор Сар	
Ref: 3016	see page	132
*Plug/spigo	ot version available	

Also suitable for use with any standard

## 500ml BELL

Bottle Reference	1053
Brimful Capacity	520ml
Height	143mm
Diameter	80mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

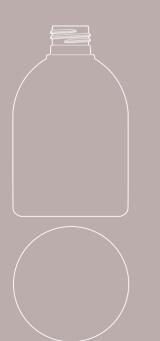
CECSONES I ON IIIIS	501122		
24/410 Shallow Cap			
Ref: 3022	see page 131		
24/410 Flip Top Cap			
Ref: 3017see page 132			
24/410 Flared Disc Cap			
Ref: 3026	see page 132		
Also suitable for use with any standard			
24/410 fitment			

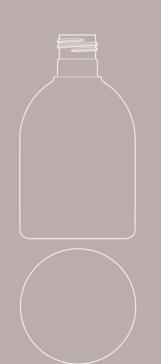
# 500ml BELL

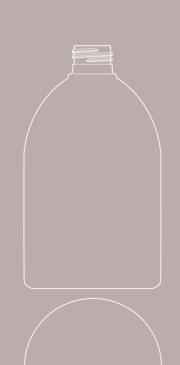
Bottle Reference	1053
Brimful Capacity	525ml
Height	150mm
Diameter	80mm
Neck Finish	24/415

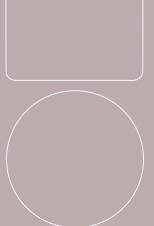
24/415 Tall Radiused Cap				
	Ref: 3011*	.see	page	131
	24/415 Shallow Cap			
	Ref: 3005*	.see	page	131
	24/415 Flip Top Cap			
	Ref: 3016	.see	page	132

\*Plug/spigot version available Also suitable for use with any standard 24/415 fitment









# 50ml ROMA

Bottle Reference	1105
Brimful Capacity	57ml
Height	.79mm
Diameter	.35mm
Neck Finish	20/410

Suitable for use with any standard 20/410 fitment

# 50ml ROMA

Bottle Reference	1105
Brimful Capacity	57ml
Height	84mm
Diameter	35mm
Neck Finish	20/415

CLOSURES FOR THIS BOTTLE
20/415 Tall Radiused Cap
Ref: 3013*see page 131
20/415 Shallow Cap
Ref: 3004*see page 131
20/415 Flip Top Cap
Ref: 3018see page 132
*Plug/spigot version available
Also suitable for use with any standard
20/415 fitment

# 100ml ROMA

Bottle Reference	1070
Brimful Capacity	112ml
Height	97mm
Diameter	44mm
Neck Finish	20/410

Suitable for use with any standard 20/410 fitment

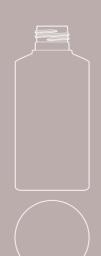
# 100ml ROMA

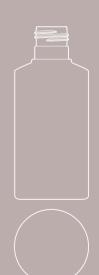
Bottle Reference	1070
Brimful Capacity	113ml
Height	101mm
Diameter	44mm
Neck Finish	20/415

CLOSURES FOR THIS BUTTLE			
	20/415 Tall Radiused Cap		
	Ref: 3013*see page 13	1	
	20/415 Shallow Cap		
	Ref: 3004*see page 13	1	
	20/415 Flip Top Cap		
	Ref: 3018see page 132	2	
	*Plug/spigot version available		
	Also suitable for use with any standard		
	20/415 fitment		









# 200ml ROMA

24/410 fitment

Bottle Reference	1084
Brimful Capacity	218ml
Height	120mm
Diameter	55mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap	
Ref: 3022	see page 131
24/410 Flip Top Cap	
Ref: 3017	see page 132
24/410 Flared Disc Cap	
Ref: 3026	see page 132

Also suitable for use with any standard

# 200ml ROMA

24/415 fitment

Bottle Reference	1084
Brimful Capacity	224ml
Height	127mm
Diameter	55mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap		
Ref: 3011*see	page	131
24/415 Shallow Cap		
Ref: 3005*see	page	131
24/415 Flip Top Cap		
Ref: 3016see	page	132
*Plug/spigot version available		

Also suitable for use with any standard

# 250ml ROMA

Bottle Reference	1086
Brimful Capacity	270ml
Height	129mm
Diameter	58mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap
Ref: 3022see page 13
24/410 Flip Top Cap
Ref: 3017see page 13
24/410 Flared Disc Cap
Ref: 3026see page 13
Also suitable for use with any standard
24/410 fitment

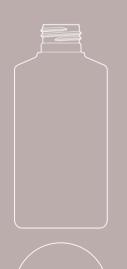
## 250ml ROMA

Bottle Reference	1086
Brimful Capacity	273ml
Height	137mm
Diameter	58mm
Neck Finish	24/415

## CLOSURES FOR THIS BOTTLE

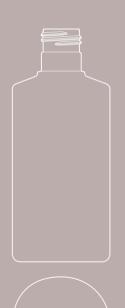
24/415 Tall Radiused	Сар
Ref: 3011*	see page 131
24/415 Shallow Cap	
Ref: 3005*	see page 131
24/415 Flip Top Cap	
Ref: 3016	see page 132
*Plug/spigot version a	vailable

Also suitable for use with any standard 24/415 fitment









# 300ml ROMA

24/410 fitment

Bottle Reference	1017
Brimful Capacity	318ml
Height	133mm
Diameter	62mm
Neck Finish	24/410

24/410 Shallow Cap		
Ref: 3022see page 131		
24/410 Flip Top Cap		
Ref: 3017see page 132		
24/410 Flared Disc Cap		
Ref: 3026see page 132		
Also suitable for use with any standard		

# 300ml ROMA

Bottle Reference	1017
Brimful Capacity	321ml
Height	141mm
Diameter	62mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

	CLOSORES FOR THIS BOTTLE	
24/415 Tall Radiused Cap		
	Ref: 3011*see page	13
	24/415 Shallow Cap	
	Ref: 3005*see page	13
	24/415 Flip Top Cap	
	Ref: 3016see page	132

\*Plug/spigot version available Also suitable for use with any standard 24/415 fitment

# 50ml MESSINA

Bottle Reference	1090
Brimful Capacity	60ml
Height	87mm
Diameter	35mm
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

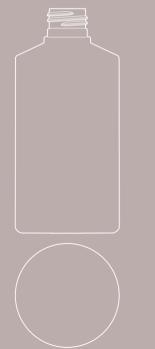
Suitable for use with any standard 20/410 fitment

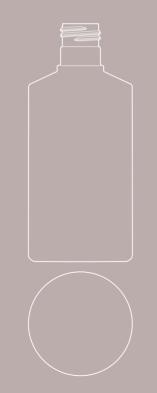
# 50ml MESSINA

Bottle Reference	1090
Brimful Capacity	60ml
Height	91mm
Diameter	35mm
Neck Finish	20/415

#### CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused	d Cap
Ref: 3013*	see page 131
20/415 Shallow Cap	•
Ref: 3004*	see page 131
20/415 Flip Top Cap	
Ref: 3018	see page 132
*Plug/spigot version	available
Also suitable for use	with any standard
20/415 fitment	









# 100ml MESSINA

Bottle Reference	1091
Brimful Capacity	112ml
Height	.105mm
Diameter	44mm
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment

# 100ml MESSINA

20/415 fitment

Bottle Reference	1091
Brimful Capacity	113ml
Height1	10mm
Diameter	14mm
Neck Finish2	0/415

20/415 Tall Radiused Cap
Ref: 3013*see page 131
20/415 Shallow Cap
Ref: 3004*see page 131
20/415 Flip Top Cap
Ref: 3018see page 132
*Plug/spigot version available
Also suitable for use with any standard

# 300ml MESSINA

1073
323ml
147mm
63mm
24/410

24/410 Shallow Cap
Ref: 3022see page 13
24/410 Flip Top Cap
Ref: 3017see page 13
24/410 Flared Disc Cap
Ref: 3026see page 13
Also suitable for use with any standard
24/410 fitment

# 300ml MESSINA

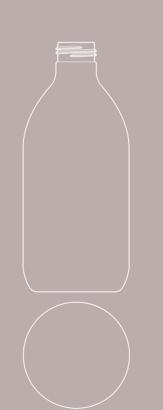
Bottle Reference	1073
Brimful Capacity	325ml
Height	154mm
Diameter	63mm
Neck Finish	24/415

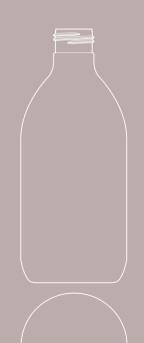
24/415 Tall Radiused Ca	р	
Ref: 3011*	.see page	131
24/415 Shallow Cap		
Ref: 3005*	.see page	131
24/415 Flip Top Cap		
Ref: 3016	.see page	132
*Plug/spigot version avai	lable	
	Ref: 3011* <b>24/415 Shallow Cap</b> Ref: 3005* <b>24/415 Flip Top Cap</b> Ref: 3016	Ref: 3005*see page

Also suitable for use with any standard 24/415 fitment









# ECLIPSE OVAL RANGE IN PET

Introducing Spectra's unique Eclipse Oval collection. Spanning six capacities from 50ml up to 400ml, these distinctive Ovals are ideal for a complete product range - ensuring vital product packaging



# 50ml ECLIPSE OVAL

Bottle Reference	1027
Brimful Capacity	60ml
Height	95mm
Major/Minor Axis	37x26mm
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment

# 50ml ECLIPSE OVAL

Bottle Reference	1027
Brimful Capacity	61ml
Height	100mm
Major/Minor Axis	37x26mm
Neck Finish	20/415

#### CLOSURES FOR THIS BOTTLE

20/415 fitment

CLOSORES FOR THIS BOTTLE		
20/415 Tall Radiused Cap		
Ref: 3013*see page 1	31	
20/415 Shallow Cap		
Ref: 3004*see page 1	31	
20/415 Flip Top Cap		
Ref: 3018see page 1	32	
*Plug/spigot version available		
Also suitable for use with any standar	d	

# 100ml ECLIPSE OVAL

Bottle Reference	1013
Brimful Capacity	108m
Height	116mm
Major/Minor Axis	45x32mm
Neck Finish	20/410

#### CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment

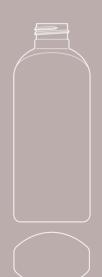
# 100ml ECLIPSE OVAL

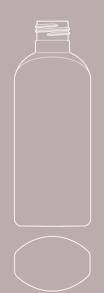
Bottle Reference	1013
Brimful Capacity	109ml
Height	121mm
Major/Minor Axis	45x32mm
Neck Finish	20/415

CLOSURES FOR THIS BOTTLE
20/415 Tall Radiused Cap
Ref: 3013*see page 131
20/415 Shallow Cap
Ref: 3004*see page 131
20/415 Flip Top Cap
Ref: 3018see page 132
*Plug/spigot version available
Also suitable for use with any standard
20/415 fitment









# 150ml ECLIPSE OVAL

Bottle Reference	1057
Brimful Capacity	165ml
Height	131mm
Major/Minor Axis	52x37mm
Neck Finish	20/410

Suitable for use with any standard 20/410 fitment

# 150ml ECLIPSE OVAL

Bottle Reference	1057
Brimful Capacity	168ml
Height	136mm
Major/Minor Axis	52x37mm
Neck Finish	20/415

20/415 Tall Radiused Cap
Ref: 3013*see page 131
20/415 Shallow Cap
Ref: 3004*see page 131
20/415 Flip Top Cap
Ref: 3018see page 132
*Plug/spigot version available
Also suitable for use with any standard 20/415 fitment

# 200ml ECLIPSE OVAL

Bottle Reference	1040
Brimful Capacity	218ml
Height	145mm
Major/Minor Axis	.57x41mm
Neck Finish	24/410

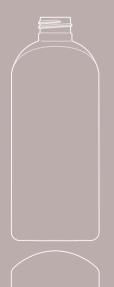
#### CLOSURES FOR THIS BOTTLE

020001120 1 011 11110 201122
24/410 Shallow Cap
Ref: 3022see page 137
24/410 Flip Top Cap
Ref: 3017see page 132
24/410 Flared Disc Cap
Ref: 3026see page 132
Also suitable for use with any standard
24/410 fitment

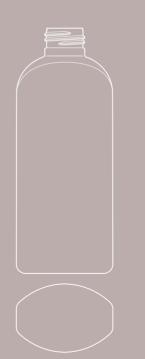
# 200ml ECLIPSE OVAL

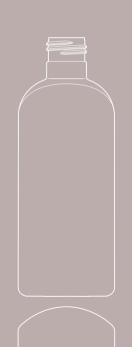
Bottle Reference	1040
Brimful Capacity	224ml
Height1	53mm
Major/Minor Axis57x	41mm
Neck Finish2	24/415

CLOSURES FOR THIS BOTTLE
24/415 Tall Radiused Cap
Ref: 3011*see page 131
24/415 Shallow Cap
Ref: 3005*see page 131
24/415 Flip Top Cap
Ref: 3016see page 132
*Plug/spigot version available
Also suitable for use with any standard
24/415 fitment









# 250ml ECLIPSE OVAL

Bottle Reference	1033
Brimful Capacity	269ml
Height	
Major/Minor Axis	
Neck Finish	

## CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap		
Ref: 3022	.see page	131
24/410 Flip Top Cap		
Ref: 3017	.see page	132
24/410 Flared Disc Cap		
Ref: 3026	see nage	132

Also suitable for use with any standard

24/410 fitment

# 250ml ECLIPSE OVAL

Bottle Reference	1033
Brimful Capacity	272ml
Height	162mm
Major/Minor Axis	61x43mm
Neck Finish	24/415

#### CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap		
	Ref: 3011*	•
	24/415 Shallow Cap	, ,
	Ref: 3005*	see page 131
	24/415 Flip Top Cap	
	Ref: 3016	see page 132
	*Plug/spigot version as	vailable

Also suitable for use with any standard

24/415 fitment

# 400ml ECLIPSE OVAL

Bottle Reference	1061
Brimful Capacity	420m
Height	177mm
Major/Minor Axis	71x50mm
Neck Finish	24/410

#### CLOSURES FOR THIS BOTTLE

CLOSORES FOR THIS B	OTTLL	
24/410 Shallow Cap		
Ref: 3022	see page 131	
24/410 Flip Top Cap		
Ref: 3017	see page 132	
24/410 Flared Disc Cap		
Ref: 3026	see page 132	
Also suitable for use with	any standard	
24/410 fitment		

# 400ml ECLIPSE OVAL

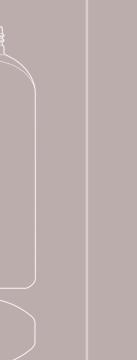
Bottle Reference	1061
Brimful Capacity	423ml
Height	185mm
Major/Minor Axis	71x50mm
Neck Finish	24/415
CLOSUPES FOR THIS	DOTT! F

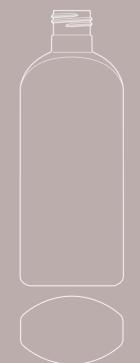
#### CLOSURES FOR THIS BOTTLE

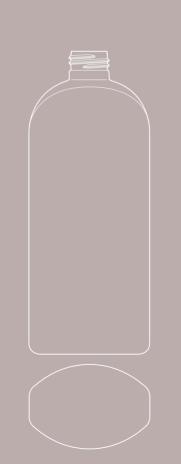
24/415 Tall Radiused Cap		
Ref: 3011*see	e page	131
24/415 Shallow Cap		
Ref: 3005*see	e page	131
24/415 Flip Top Cap		
Ref: 3016see	e page	132
*Plug/spigot version available	0	

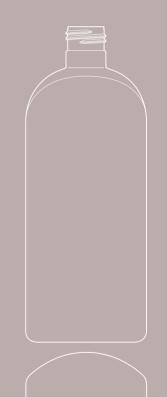
Also suitable for use with any standard

24/415 fitment









# BROADWAY OVAL RANGE IN PET

The refined curves of Spectra's range of PET Broadway's offers a stylish oval pack for a number of applications. This innovative collection provides capacity options in 200ml, 250ml and 300ml and is complemented with three tottle packs in the same sizes.

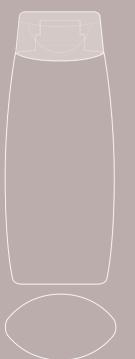


# 200ml BROADWAY OVAL

Bottle Reference	1067
Brimful Capacity	218ml
Height	157mm
Major/Minor Axis	65x36mm
Neck Finish	Snap Neck

# CLOSURES FOR THIS BOTTLE

Aptar Small Joy

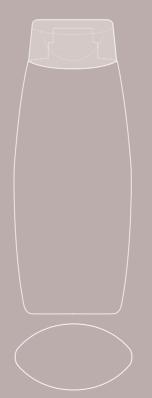


# 250ml BROADWAY OVAL

Bottle Reference	1044
Brimful Capacity	270ml
Height	167mm
Major/Minor Axis	69x39mm
Neck Finish	Snap Neck

## CLOSURES FOR THIS BOTTLE

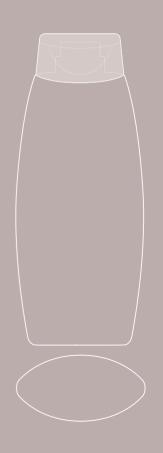
Aptar Small Joy



# 300ml BROADWAY OVAL

Bottle Reference	1052
Brimful Capacity	327ml
Height	180mm
Major/Minor Axis	75x40mm
Neck Finish	Snap Neck

Aptar Small Joy



# 200ml BROADWAY TOTTLE

Bottle Reference	1077
Brimful Capacity	218ml
Height	153mm
Major/Minor Axis	67x43mm
Neck Finish	Snap Neck

## CLOSURES FOR THIS BOTTLE

#### Aptar Large Joy

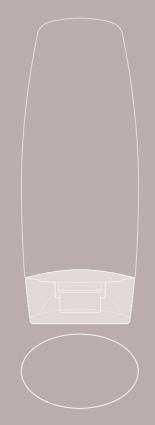


# 250ml BROADWAY TOTTLE

1076
273ml
173mm
67x44mm
Snap Neck

#### CLOSURES FOR THIS BOTTLE

#### Aptar Large Joy

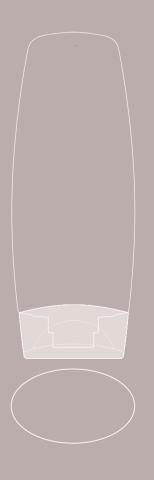


# **300ml** BROADWAY TOTTLE

Bottle Reference	1075
Brimful Capacity	323ml
Height	185mm
Major/Minor Axis	72x43mm
Neck Finish	Snap Neck

#### CLOSURES FOR THIS BOTTLE

#### Aptar Large Joy



# **NECK FINISHES**

#### 20/410 NECK

Suitable to take any standard 20/410 fitment



### 20/415 NECK

#### Suitable caps to fit this neck:



#### 24/410 NECK

#### Suitable caps to fit this neck:

Also suitable to take any standard 24/410 fitment



#### 24/415 NECK

#### Suitable caps to fit this neck:



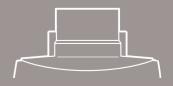
#### 24mm NECK

Suitable for a range of 24mm closures



#### **SNAP-ON NECKS**

Bespoke necks suitable for specific closures



FOR FURTHER ASSISTANCE WITH NECK FINISHES AND CLOSURE OPTIONS CALL SPECTRA ON 01986 834190